

SPECIFICATION OF RAIN CARRYING GOODS MANUFACTURED AND DISTRIBUTED BY LYNCH ALUMINUM



Lynch Aluminum's rain carrying goods are made of strong, durable aluminum with a high-quality polyester enamel finish firmly baked to the metal before forming the product. All products manufactured by Lynch Aluminum carry a limited lifetime warranty. The details of this warranty are available upon request.

All our manufactured products and coil stock are made from aluminum coil that has a hardness of H24. The finish on these products is a thermo-setting polyester enamel that is roller coated and baked at high temperatures. The reverse side of the material (wash coat) is also a thermo-setting polyester enamel applied to help resist corrosion.

Our color palette includes Low Gloss White (LG), Royal Brown (BR), Black (BL), Ivory (IV), Terratone Bronze (BZ), Classic Cream (CC), Pearl Gray (PG), Musket Brown (MBR), Clay (CY), Wicker (WK), Linen (LN), Grecian Green (GG), Almond (AL), Rosewood (RW), Tuxedo Gray (TG), High Gloss White (HG), Regal Red (RED), Regal Blue (BLUE), Burgundy (BRGDY), Dark Bronze (DBZ), and Copper Metallic (COPMET).

Gutter coil is available in .027 x 11 $\frac{3}{4}$ " and .032 x 11 $\frac{3}{4}$ " for 5" gutter, .027 x 15" and .032 x 15" for 6" gutters and .032 x 18 for 7" gutters.

- .027 x 11 ³/₄" gutter coil is available in all colors except for RED, BLUE, and COPMET.
- $.032 \times 11^{3}$ /4" gutter coil is available in all colors.
- .027 x 15" gutter coil is available in all colors except for RED, BLUE, and COPMET.
- .032 x15" gutter coil is available in all colors.
- .032 x 18" gutter coil is available in LG and BR only

All above rolls range in weight from 28 to 450 pounds. Each roll is wrapped in cardboard and bound with plastic banding before shipping for added protection.

Downspouts and elbows are available in 2x3", 3x4", and 4x5" sizes.

The 2x3" downspouts and elbows are manufactured from .019 gauge material and the downspout are packaged in standard lengths of 8', 10', and 11'.

- 8' downspout are available in all colors except for BRGDY, DBZ, RED, BLUE, and COPMET.
- 10' downspout are available in all colors except for RED, BLUE, and COPMET.
- 11' downspout is available in LG only

2x3" elbows are available in 50 count and 30 count boxes for standard elbows and 25 count boxes for 45 degree elbows.

- A & B 50 count boxes are available in LG, BR, and CY only.
- A & B 30 count boxes are available in all colors except for RED, BLUE, and COPMET
- A & B 25 count 45 degree elbows are available in LG, BR, CY and HG.

The 3x4" downspouts and elbows are manufactured in both .019 and .024 gauges. The downspout are packaged in standard lengths of 8', 10', and 11' lengths with the 8' and 10' available in 019 and 024 gauges and the 11' available in 024 gauge only.

- The 8' Downspout is available all colors except for LN, GG, AL, RW, TG, BRGDY, DBZ, RED, BLUE, and COPMET for the 024 gauge and all colors except LN, GG, AL, RW, BRGDY, DBZ, RED, BLUE, and COPMET for the 019 gauge.
- The 10' downspout is available in all colors in the .019 gauge and all colors except for BRGDY, DBZ, RED, BLUE, and COPMET in the .024 gauge.

• The 11' foot downspout is only available in LG, BR, and CY.

3x4" Elbows are available in 25 count boxes for A's and 20 count boxes for B's for standard elbows and 20 count boxes for 45 degree elbows.

- 024 A & B elbows are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET.
- 019 A & B elbows are available in all colors.
- 019 45 degree A & B elbows are available in LG, BR, CY, and HG.

The 4x5" downspouts and elbows are manufactured in .027 gauge aluminum.

- 10' downspout is available in all colors except IV, LN, RW, HG, RED, BLUE, and COPMET.
- 4x5 elbows are available in 9 count boxes for the standard elbows and are sold by the piece in 45 degree elbows
 - A & B elbows are available in all colors except IV, LN, RW, HG, RED, BLUE, and COPMET.
 - 45 degree A elbows are available in LG only.

All of our downspout are individually wrapped in paper and our elbows are individually wrapped in plastic to prevent damage in transit.

Pipebands and Saddles are made from .027 gauge aluminum and are press formed on a blanking die. Saddles are available in 100 count boxes for 2x3 and 50 count boxes for 3x4. Pipebands are available in 100 count boxes for both 2x3 and 3x4 and come in either standard or ornamental styles.

- 2x3 saddles are available in all colors except for RED, BLUE, and COPMET.
- 3x4 saddles are available in all colors
- 2x3 standard pipebands are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET
- 2x3 ornamental pipebands are available in all colors except for LN, RW, RED, BLUE, DBZ, BRGDY, and COPMET
- 3x4 standard pipebands are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET
- 3x4 ornamental pipebands are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET

Endcaps are made out of .019 gauge aluminum and are press formed on a blanking die.

- 5" endcaps are available in all colors except COPMET.
- 6" endcaps are available in all colors
- 7" endcaps are available in LG only

Our BruteTM bracket is manufactured from .060 gauge aluminum with the sides formed upwards for strength and two large ribs that run the length of the bracket for increased rigidity. It measures 1 5/16" wide and is made for both 5" and 6" gutter and comes either with the back clip or without. They are formed with pre-punched holes to be used with our roof hook straps for strap hanging the gutter. The hook straps are made from .060 material and are hooked into the body of the BruteTM.

Our Standard bracket is made from .047 gauge material. The Standard bracket has the sides formed upwards to create a channeled body for strength. It measures 11/16" wide and is available in 5" only and with or without the clip on the back.

Soffit is available in 12" and 16" widths, measures 12' in length, and is manufactured from .019 gauge material. The 12" panel comes in two different styles, double 6 and triple 4.

- The double 6 can either have both panels solid, or one panel solid and one panel vented and is available in LG, BR, BZ, MBR, and CY.
- The triple 4 version can have all 3 panels solid, or have the center panel vented and the outer panels solid and is available in LG, BR, BZ, CC, MBR, CY, and WK.

• The 16" wide soffit is available in the quad 4 version only. This panel is can have all 4 panels solid, or the 2 middle panels vented and the outer 2 panels solid and is available in all colors except HG, RED, BLUE, and COPMET.

The Double 6"soffit is V-Groove style and the Triple 4" and Quad 4" soffits are standard or "U" groove style and each utilizes the "slip lock" style of installation. They are packaged with paper in between each panel to prevent damage in transit.

Accessories for soffit include the following, all manufactured from .019 gauge materials; ½" and 3/8" J and F-channel, pre-formed fascia in 6", 8", and 10" widths, and 24" wide trim coil..

½" channel fits the Double 6 soffit panel and is available in both J and F channel. 3/8" channel fits both the Triple 4 and the Quad 4 panels and is available in J and F channel. J channel is available in 12' sections and comes in 50 count boxes and F channel is available in 12' sections and comes in 25 count boxes.

- ½" J channel is available in LG, BR, BZ, MBR, and CY.
- ½" F channel is available in LG only.
- 3/8" J channel is available in all colors except for HG, RED, BLUE, and COPMET.
- 3/8" F channel is available in all colors except for HG, RED, BLUE, DBZ, BRGDY, and COPMET

Pre-formed fascia is manufactured in the standard "L" style and has ribs running the length of the material.

- 6" fascia is available in all colors except for HG, RED, BLUE, and COPMET.
- 8" fascia is available in all colors except for HG, RED, BLUE, DBZ, BRGDY, and COPMET
- 10" fascia is available in LG and BR only.

Trim coil is only available in a smooth finish and comes paired with LG on the backside except for a few colors. GG is paired with RW, BL is paired with IV, TG is paired with LN, and DBZ is paired with BRGDY.

Speed ScreenTM is manufactured out of expanded aluminum. The expanded aluminum is .024 gauge and the beads on the front and the back of the screen are .019 gauge. The Speed ScreenTM is available in regular hole and small hole versions. With regular hole Speed ScreenTM the aluminum is expanded to ½ of an inch holes. With Small Hole Speed ScreenTM the aluminum is expanded to 5/32 of an inch holes. Both Speed ScreenTM and Small Hole Speed ScreenTM are available in both mill finish and Black powder coated.

Drop-in Screen is manufactured out of expanded aluminum. The expanded aluminum is .024 gauge and the reinforced bead on the front is .019 gauge. The Drop-in screen is available in regular hole and small hole versions. With regular hole Drop-in the aluminum is expanded to ¼ of an inch holes. With Small hole Drop-in the aluminum is expanded to 5/32 of an inch holes. Regular hole Drop-in screen is available in mill finish and the Small hole Drop-in is available in both mill finish and Black powder coated.